

VALIDATION KIT

Clarity Software + Hardware

ENG

Code/Rev.: M039/100A Date: 2024-10-17

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To facilitate the orientation in the **Validation kit** manual and **Clarity** chromatography station, different fonts are used throughout the manual. Meanings of these fonts are:

Open File (italics) describes the commands and names of fields in **Clarity**, parameters that can be entered into them or a window or dialog name.

WORK1 (capitals) indicates the name of the file and/or directory.

ACTIVE (capital italics) marks the state of the station or its part.

Chromatogram (blue underlined) marks clickable links referring to related chapters.

The bold text is sometimes also used for important parts of the text and the name of the **Clarity** station. Moreover, some sections are written in format other than normal text. These sections are formatted as follows:

Note:	Notifies the reader of relevant information.
Caution:	Warns the user of possibly dangerous or very important information.

Marks the problem statement or trouble question.

Description: Presents more detailed information on the problem, describes its causes, etc.

Solution: Marks the response to the question, presents a procedure how to remove it.

1 Brief Description

The quality of analytical data is an issue that has been gaining increased attention in many laboratories these days. One of the requirements for ensuring the reliability of generated results is the validation of all instrumentation and procedures that are used to acquire data.

1.0.1 Levels of Qualification

For chromatography datastations, usually three levels of validation (qualification) are relevant:

Installation Qualification (IQ): a procedure confirming that the datastation was successfully installed and that the installation contains all needed files of the correct version. Installation qualification is an integral part of the **Clarity** Chromatography datastation installation procedure and could be performed at any time.

Operational Qualification (OQ): a procedure confirming that the datastation is performing according to manufacturer's specifications. In Clarity, <u>OQ Validation</u> <u>Wizard</u> serves this purpose. Chromatography data are acquired and analyzed with prepared procedures and the acquired results are compared with expected values. **System Suitability Test (SST)** module is required for this type of qualification. For performing OQ on systems without digital acquisition of signal, a **Validator** precise peak generator is also required.

Performance Qualification: a procedure confirming that the analytical system is fit for a given type of analysis. Usually, the overall system performance is tested by this procedure with respect to the requirements of the desired application. **Clarity** datastation offers many tools in the **System Suitability Test (SST)** module to efficiently evaluate the system performance.

1.0.2 Operational Qualification of Clarity datastation.

This manual describes the Operational Qualification of Clarity datastations.

It is possible to perform Operational Qualification in two different ways :

1. Validation with an A/D converter

Colibrick, INT7, INT9, U-PAD, U-PAD2 or Net-PAD A/D converter and a Validator peak generator (a part of Validation Kit, p/n CVK) are required for this type of validation. The Validator will generate signal which is received by A/D converter and acquired dataset is compared with expected values. This way of validation will prove the entire acquisition chain from analog signal input to result calculation.

2. Validation with a Virtual detector

For systems with digital acquisition this is the only feasible way of validation. The input of signal is simulated via OQ detector (a control module developed specifically for the purpose of OQ Validation), which is able to send data into **Clarity** in exactly the same way as a real chromatography instrument would do. This will ensure that digital signal is processed correctly after being received from detector. OQ detector is a part of **Clarity** software, so no extra hardware is needed for this type of validation.

Performing of the validation procedure is facilitated by <u>OQ Validation Wizard</u>, which automatically opens the prearranged sequence and all the methods needed, sets all the parameters, launches measurement and saves and prints the results. The installation of the wizard is optional (although turned on in the Typical installation), and it is always possible to install it separately into exiting installation of **Clarity**.

Caution: In case of "Validation with a virtual detector", control module OQ detector has to be installed otherwise OQ validation cannot be performed. During Full and Typical installation of OQ detector is installed automatically. During Custom installation select Universal Drivers option - OQ detector is part of it.

1.1 System requirements

- DataApex Clarity Chromatography Station version 2.8 or higher is required for performing Operational Qualification.
- Clarity SST module, an optional part of Clarity software (p/n A22), is necessary for validation.
- A Validator is needed for hardware validation of systems equipped with Colibrick, INT7, INT9, U-PAD, U-PAD2 or Net-PAD A/D converters. For systems with digital data acquisition it is possible to perform validation of software only by using OQ detector (a part of standard Clarity installation). It is not possible to perform the validation of Clarity station which is used with an A/D converter by the use of OQ detector if the station does not have GC Control (p/n A23) or LC Control (p/n A24).
- Printer configured on the PC. Virtual PDF printer can be used instead of hardware printer.

Caution: Virtual printer that does not require manual intervention (like inputting file name) is necessary, therefore, standard Microsoft print to pdf is not

1.1.1 Competency to perform Validation

sufficient.

The OQ is primarily intended for trained service personnel who have experience performing validations of chromatography systems with **Clarity** datastations. However, it can also be used by experienced users for in-house validation. The operator must be familiar with **Clarity** datastation operations.

DataApex provides a **certificate** to service personnel who are trained in the use of the **Validation kit**. This certificate entitles the bearer to perform validations on behalf of **DataApex**.

1.1.2 Validity of Validation

The validity of the performed validation is dependent on type of performed Operational Qualification.

1. Validation with an A/D converter

The validation of systems equipped with **Colibrick**, **INT7**, **INT9**, **U-PAD**, **U-PAD2** or **Net-PAD** A/D converter is valid one year.

2. Validation with a Virtual detector

The validation of systems without A/D converter where a digital acquisition and control of chromatography systems is used can be adjusted to meet requirements of the organization but the maximum validity of this type of validation is two years.

1.2 Clarity Validation Kit Content

The Clarity Validation Kit consists of:

- Validator version 2
- Clarity Validation Kit Manual
- AC power adapter
- Cable for connecting the Validator to Colibrick, INT7, INT9, U-PAD, U-PAD2 or Net-PAD converters or to the Terminal Board.
- Terminal board
- Validator Certificate

2 Installation Qualification

Installation Qualification (IQ) is a procedure confirming that the datastation was successfully installed and that the installation contains all needed files of the correct version. Installation qualification is an integral part of the **Clarity** Chromatography datastation installation procedure and could be performed at any time.

2.1 Evaluation of installation qualification

When IQ utility finishes the test it displays an *Installation Qualification Report* which can be evaluated. It is possible to obtain a few result types. If there are any problems detected, it is possible to locate problematic file in the expanded file list and take relevant countermeasure. An example of blank of *Installation Qualification Report* is available in the chapter **"Appendices"** on pg. **34**.

It is recommended to print final IQ report after Clarity was started at least once, since some information is only loaded after the first start. Any *3rd Party Package* must have its own IQ done separately, it can be started by clicking *here* in respective sections.

If IQ failed for any reason, first proposed solution is to reinstall Clarity. If this does not help please contact support.



3 Operational Qualification

Operational Qualification is a procedure confirming that the datastation is performing according to manufacturer's specifications. The OQ Validation Wizard provides the solution. With a precise peak generator (Validator) or OQ detector, simulated chromatography data is acquired and analyzed using prepared procedures and the acquired results are compared with expected values.

3.1 Parameters tested during Operation Qualification:

- Retention time precision and accuracy
- Voltage (peak height) measurement precision and accuracy
- Area determination precision and accuracy
- Calibration and calculations ESTD and ISTD methods
- Consistency of acquisition ranges

3.2 List of used files

The OQ_VALIDATION folder, located in the BIN subdirectory of the Clarity installation (C:\CLARITY\ by default), contains the AD_CONVERTER and VIRTUAL_DETECTOR subfolders with all the sequences, methods, calibrations, SST and report style files.

3.2.1 Methods

- OQ_CAL.MET method for constructing calibration curve and a linearity test.
- OQ_ESTD.MET method for checking the reproducibility and accuracy of measured data and ESTD calculation.
- OQ_ISTD1.MET OQ_ISTD3.MET methods for checking the ISTD calculation and consistency of measuring ranges.

3.2.2 Calibration files

OQ_CAL.CAL used for linearity and ESTD tests OQ_ISTD.CAL used for ISTD test

3.2.3 SST files

OQ_ESTD.SST and OQ_ISTD.SST

Files used for comparing acquired data with expected values. Those files are located in the OQ_CLARITY project directory.

3.2.4 Report styles

OQ_LINEARITY.STY, OQ_ESTD.STY, OQ_ISTD.STY

Report styles used for printing the Validation Protocol. Fields for entering validation results, and signatures are provided in the footer of the reports.

3.2.5 Sequence

OQ_SEQ.SEQ

The passive sequence will automatically perform all measurements and print the Calibration linearity test report (the *Print Results* checkbox in the PostRun Setting dialog must be checked).

3.2.6 Desktop file

DATA.DSK

A desktop file with the user settings needed for the OQ validation procedure. The settings include and will automatically open the project, the sequence and set the postrun, SST table and other options.

3.3 Validation procedure description

During the **Operational Qualification** procedure, a series of chromatograms, which are specified by the OQ_SEQ.SEQ sequence, will be acquired and evaluated. Chromatogram data set 2 generated by the **Validator** will be used in case of validation with an A/D converter. When only software validation is performed, integrated OQ detector will generate necessary dataset instead.

3.3.0.1 Calibration Curve Linearity

The linearity of a calibration curve will be tested by constructing a calibration curve for peak 1-5.

Using the Chromatogram data set 2, first five chromatograms will be acquired.

The OQ_CAL.CAL calibration file will be recalibrated using the acquired data. FINALLY, THE CALIBRATION CURVE REPORT WILL BE PRINTED FROM THE SEQUENCE USING THE OQ_LINEARITY.STY REPORT STYLE.

Parameter	Expected value
Calibration curve slope	500 +/- 2
Calibration curve intercept	0,0 +/- 0,5
Correlation factor	min 0,999999

The evaluated parameters are:

3.3.0.2 Reproducibility and Precision, ESTD calculation

The remaining six chromatograms for ESTD and six chromatograms for ISTD calculations will then be acquired.

The results for ESTD chromatograms will be compared using the OQ_ESTD.SST system suitability method and a report will be printed using the OQ_ESTD.STY report style.

Peak	Limit	RT min	Area mV.s	Height mV	Amount
PEAK 1	Lower	0,49	4,5	0,85	0,009
	Upper	0,51	5,5	0,95	0,011
	RSD%	1,5	2	2	2
PEAK 3	Lower	1,49	495	89,0	0,99
	Upper	1,51	505	91,0	1,01
	RSD%	0,4	0,1	0,1	0,1
PEAK 5	Lower	2,49	49800	8950	99,95
	Upper	2,51	50200	9050	100,05
	RSD%	0,2	0,01	0,1	0,01

The evaluated parameters for ESTD are:

This step, besides testing the precision and reproducibility of retention time, area and peak height, also tests the ESTD calculation and report.

Using **UPAD** or **INT7** A/D boards, the minimum distinguishable time step in starting an analysis at 10 Hz sample rate is *0,003 min* and the **RSD%** limits for retention time coresponds to this value.

The limits set for the Peak 1 peak reflect the detection near the determination limit.

3.3.0.3 Acquisition ranges, ISTD calculation

The results for ISTD chromatograms will be compared using the OQ_ISTD.SST system suitability method and a report will be printed using the OQ_ISTD.STY report style.

After finishing the sequence:

- collected files will be manually opened by the user in the Chromatogram window (*Overlay mode* must be *ON*) and then
- compared against the OQ_ISTD.SST system suitability method that contains defined limits for expected values.
- Finally, a report will be printed using the OQ_ISTD.STY report style.

Peak	Limit	RT min	Area mV.s	Height mV	Amount
PEAK 2	Lower	0,99	4,5	0,85	0,950
	Upper	1,01	5,5	0,95	1,050
	RSD%	0,60	2,00	2,00	2,00
PEAK 4	Lower	1,99	49,5	8,9	9,950
	Upper	2,01	50,5	9,1	10,0500
	RSD%	0,30	0,75	0,75	0,50
PEAK 5	Lower	2,49	495	89,0	99,500
	Upper	2,51	505	91,0	100,500
	RSD%	0,20	0,75	0,75	0,20

The evaluated parameters for ISTD are:

The limits reflect the processing of a low-level signal at different ranges. This results in a difference in noise levels.

3.4 Evaluation of validation procedure

When validation procedure is finished it is necessary to check all results. These results are propagated into three independent reports which are printed and also stored next to chromatograms created during validation procedure.

3.4.0.1 Calibration linearity test

When first part of validation sequence is finished there is created first report called *Clarity linearity test* which summarizes results for calibration curves of peaks 1 - 5. It is necessary to check whether *Slope, Offset* and *Correlation Factor* values for all five calibration curves are within limits. Upper part of report contains results from current validation procedure, expected values and their limits are listed in bottom part. Image below highlights these sections. It is necessary to check all five calibration curves and all of their values have be within limits in order to be possible to claim that *Calibration linearity test* passed.



Fig. 2: Calibration linearity test - report

3.4.0.2 Reproducibility and Precision, ESTD calculation

When second part of validation sequence is finished there is created second report called *ESTD calculation test* which summarizes results for reproducibility and precision for peaks 1, 3 and 5. It is necessary to check SST tables - *Overall SST Result* table and individual *SST Result Component "Peak X"* tables for peaks 1, 3 and 5. *Overall SST Result* table lists overall results for all three evaluated peaks. *Peak 2* and *Peak 4* are excluded from evaluation thus their results are intentionally missing.

SST Result Component tables have to consist of precisely six chromatograms (not more nor fewer) and all six chromatograms have to contain *ESTD* abbreviation in their names.

All the tables have to filled in with green 📀 signs only in order to be able to claim

that *ESTD calculation test* passed. Presence of a single red ³ sign in any of all tables causes *Overall SST Result* to fail.

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		Mean	0,497	5,060	0,892	0,010
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	Data/OQ_Valida tion_VD_ESTD07_06.12.20194_01_11 Data/OQ_Valida tion_VD_ESTD08_06.12.20194_01_13 Data/OQ_Valida tion_VD_ESTD01_06.12.20194_10_14 Data/OQ_Valida tion_VD_ESTD10_06.12.20194_10_14 TResult for Component "Peak 3", Calculate By: "EP" Calculate By: "EP" Calculate By: "ED" Ch tomatogram Data/OQ_Valida tion_VD_ESTD11_06.12.20194_13_16 Data/OQ_Valida tion_VD_ESTD11_06.12.20194_8_0.18 Data/OQ_Valida tion_VD_ESTD11_06.12.20194_8_0.18 Data/OQ_Valida tion_VD_ESTD00_06.12.20193_50_0.18 Data/OQ_Valida tion_VD_ESTD00_06.12.20193_6_0.18	rs Table tual Values LowerLimit UpperLimit WRSD Limit Mean RSD [%] neterResut	0.500 0.497 0.497 0.493 0.493 1.490 1.510 0.40 1.498 0,11 O 1.497 1.497 1.497	4,912 5,111 5,102 5,071 495,000 505,000 0,10 499,432 0,02 € 499,502 499,380 499,380 499,361	0.877 0.898 0.897 0.888 0.897 0.888 89,000 91,000 9,1000 0,10 89,788 89,791 89,785 89,795 89,795	0,010 0,010 0,010 0,010 0,010 0,010 0,010 0,010 0,010 0,010 0,010 0,010 0,010 0,010 0,010 0,010 0,010
	Data/OQ_Validation_VD_ESTD07_06.12.20194_01_11 Data/OQ_Validation_VD_ESTD08_06.12.20194_07_13 Data/OQ_Validation_VD_ESTD01_06.12.20194_07_13 Data/OQ_Validation_VD_ESTD01_06.12.20194_07_13 Data/OQ_Validation_VD_ESTD10_06.12.20194_07_13 Data/OQ_Validation_VD_ESTD10_06.12.20194_07_13 Data/OQ_Validation_VD_ESTD10_06.12.20194_07_13 Chomatogram Chomatogram Data/OQ_Validation_VD_ESTD11_06.12.20194_13_16 Data/OQ_Validation_VD_ESTD10_06.12.20194_01_11 Data/OQ_Validation_VD_ESTD00_06.12.20194_01_11 Data/OQ_Validation_VD_ESTD00_06.12.20194_01_11 Data/OQ_Validation_VD_ESTD00_06.12.20194_01_14	rs Table tual Values LowerLimit VeRSD Limit NRSD Limit RSD [%] neterResut	0.600 0.497 0.497 0.493 Time [mn] 1.490 1.510 0.40 1.497 1.497 1.497 1.500	4,912 5,111 5,102 5,071 45,000 0,10 499,502 499,380 499,344 499,502 499,344 499,502	0.877 0.898 0.897 0.888 Height [mV] 89,000 91,000 0,110 89,788 89,781 89,786 89,787 89,787	0,010 0,0100000000

Fig. 3: ESTD calculation test - report

3.4.0.3 Acquisition ranges, ISTD calculation

When last part of validation sequence is finished there is created last report called *ESTD calculation test* which summarizes results for acquisition ranges for peaks 1, 3 and 5. It is necessary to check SST tables - *Overall SST Result* table and individual *SST Result Component "Peak X"* tables for peaks 1, 3 and 5. *Overall SST Result* table lists overall results for all three evaluated peaks. *Peak 2* and *Peak 4* are excluded from evaluation thus their results are intentionally missing.

SST Result Component tables have to consist of precisely six chromatograms (not more nor fewer) and all six chromatograms have to contain *ISTD* abbreviation in their names.

1

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				Clarity - 0	perational	Qualific	ation		
						uoni	531		
				9 DataApe	x 2009, ww	w.dataape	x.com		
		_		SST Compon	ents Table				
	ſ	Or - Or	erall SS	ST Result	nonent	Retention			
		USE(N	ame	Time	·		
				Peak 1		0,50	0		
		2 🛛		Peak 2		1,00	5		
				Peak 4		2.00			
		5 🕅	ŏ	Peak 5		2,50	ö		
 - S X SS 	ST Result for Component "P	eak 2", C	Calcula Cal ogram	SSTPaname teBy: "EP" Iculatedby A	ters Table Actual Values	Retention	Area	Height	Amount
					Lower limit	Time [min]	[mV.s]	[mV]	0.95
					UpperLimit	1,01	5,500	0,950	1,050
					%RSDLimit	0,6	2,00	2,00	2 ,00
					Mean	0,99	4,999	0,899	1,00
				Par	ameterResult	0,01	0,52	0,00	0,00
	DatalOQ Validation VD I	STD17 0	6.12.2	0194 31 28		0,99	4,965	0,895	0,99
0	Data VOQ_Validation_VD_I	5 TD12_0	6.12.2	0194_10_18		0,99	5,069	0,905	1,01
0 🖂	DatalOQ_Validation_VD_I	S TD13_0	6.12.20	0194_19_20		0,99	5,045	0,907	1,009
	DatalOQ_Validation_VD_I	STD14_0	6.12.2	0194_22_22		0,99	4,973	0,896	0,994

	DatalOQ_Validation_VD_I	STD15_0	6.12.2	0194_25_24		0,99	4,984	0,897	0,996
	Data VOQ_Validation_VD_t Data VOQ_Validation_VD_t	S TD15_0 S TD16_0	6.12.2 6.12.2	0194_25_24 0194_28_26		0,99 0,99	4,984	0,897 0,895	0,996
 ○ ○ ○ ○ ○ ○ - S 	DataIOQ_Validation_VD_t DataIOQ_Validation_VD_t ST Result for Component "F	STD15_0 STD16_0 Neak 4", C	6.12.20 6.12.20 Calcula Cal	0194_25_24 0194_28_26 SSTParame ite By: "BP" Iculated by A	ters Table Actual Values	0,99	7 4,984 7 4,959	0,897	0,995
 ○ X SS 	DataIOQ_Validation_VD_t DataIOQ_Validation_VD_t DataIOQ_Validation_VD_t ST Result for Component "P	STD15_0 STD18_0 Neak 4", C	6.12.20 6.12.20 Calcula Cal Ogram	0194_25_24 0194_28_26 SSTParame te By: "EP" Iculated by A	ters Table Actual Values	0,99 0,99 Retention Time [min	4,984 7 4,959 7 Area [mV.s]	0,897 0,895 Height [mV]	0,996 0,995 Amount
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 ✓ △ ✓ △	DataIOQ_Validation_VD_t DataIOQ_Validation_VD_t ST Result for Component "P	STD15_0 STD16_0 Neak 4", C	6.12.2 6.12.2 Calcula Cal ogram	0194_25_24 0194_28_26 SSTParame teBy: "EP" Iculatedby A	ters Table Actual Values LowerLimit UpperLimit	0,99 0,99 Retention Time [min 1,99 2,011	Area (mV.s) (mV.s) (mV.s) (mV.s) (mV.s)	0,897 0,895 Height [mV] 8,900 9,100	0,99 0,99 Amount 9,95 10,05
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 ✓ △ ✓ △ ✓ △ ✓ △ ✓ ○ ✓ ○	DataiOQ_Vaidation_VD_t DataiOQ_Vaidation_VD_t ST Result for Component "P	STD15_0 STD16_0 Neak 4", C	6.12.2 6.12.2 Calcula Cal ogram	0194_25_24 0194_28_28 SSTPaname teBy: "BP" Iculatedby A	ters Table Actual Values LowerLimit UpperLimit %RSD Limit Mean RSD [%]	0.99 0.99 Retention Time [min 1.99 2.011 0.31 1.99 0.0	Area [mV.s] 0 49,500 0 50,500 0 0,75 9 49,998 7 0,18	0.897 0.895 Height [m ⁰] 8.900 9.100 0.75 8.986 0.12	0,99 0,99 0,99 0,99 0,99 10,05 0,50 10,00 0,12
 ○ △ ○ ○ ○ - 5 × SS 	DataiOQ_Vaidation_VD_t DataiOQ_Vaidation_VD_t ST Result for Component "P	STD15_0 STD16_0 Neak 4", C	6.12.20 6.12.20 Calcula Calcula	0194_25_24 0194_28_28 SSTParame teBy: "BP" Iculatedby A Par	ters Tab k Actual Values Upper Limit Upper Limit "KRS D Limit Mean RSD [%] ameter Re sult	0.99 0.99 Retention Time [min 1.99 2.011 0.31 1.99 0.07	Area [mV.s] 0 49590 0 50,500 0 0,75 9 49,998 7 0,16 Q	0.897 0.895 Height [m ⁰] 8.900 9.100 0.75 8.986 0.12	0,99 0,99 Amount 9,95 10,05 0,5 0,5 0,0 0,12
	DatalOQ_Va ida tion_VD_t DatalOQ_Va ida tion_VD_t ST Result for Component "P T	STD15_0 STD16_0 Neak 4", C Chromat	6.12.20 6.12.20 Calcula Calcula ogram	0194_25_24 0194_28_28 SSTParame teBy: "BP" Iculatedby A Par 0194_31_28	ters Tab k Actual Values LowerLimit UpperLimit %RSDLimit Mean RSD[%] ameterResult	0.99 0.99 Retention Time [min 1.99 2.01 0.3 1.99 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	Area [mV.s] 0 49,500 0 0.76 49,500 0 0.76 49,954 49,954 0 49,9514 0 49,9514	0.897 0.895 Height [mV] 8.900 9.100 0.75 8.986 0.12 0.12 0.12	0.99 0.99 Amount 9.955 10.05 0.55 10.00 0.12 0.55 9.99
	DataiOQ_Vaidation_VD_t DataiOQ_Vaidation_VD_t ST Result for Component "P T DataiOQ_Vaidation_VD_t DataiOQ_Vaidation_VD_t DataiOQ_Vaidation_VD_t	STD15_0 STD16_0 Neak 4", C Chromat STD17_0 STD17_0	6.12.21 Calcula Calcula 0.0 0.12.21 6.12.21 6.12.21 6.12.22	0194_25_24 0194_28_20 SSTParame teBy: "BP" Iculatedby # Par 0194_31_28 0194_16_18	ters Tab k Actual Values LowerLimit UpperLimit %RSDLimit Mean RSD[%] ameterResult	0.99 0.99 Retention Time [min 1.99 2.01 0.0 2.00 2.00 2.00 2.00	Area [mV.s] 0 49,500 0 50,500 0 0.75 49,954 9 49,9914 0 50,129 0 60,024	0.897 0.895 Height [mV] 8.900 0.75 8.986 0.12 0.12 0.12 0.12 0.973 8.973 8.995	Amount 9,955 10,055 0,51 10,005 0,51 0,51 0,002 9,959 10,002
	DataiOQ_Vaidation_VD_t DataiOQ_Vaidation_VD_t ST Result for Component "P T DataiOQ_Vaidation_VD_t DataiOQ_Vaidation_VD_t DataiOQ_Vaidation_VD_t DataiOQ_Vaidation_VD_t DataiOQ_Vaidation_VD_t	STD15_0 STD16_0 Neak 4", C Chromati STD17_0 STD12_0 STD13_0 STD13_0	6.12.21 0.12.21 Calcula Calcula 0gram 0.12.21 0.12.21 0.12.21 0.12.21 0.12.21	0194_25_24 0194_28_20 SSTParame teBy: "BP" Iculatedby # Par 0194_31_28 0194_16_18 0194_16_18	ters Tab k kctual Values LowerLimit UpperLimit %RSDLimit Mean RSD[%] ameterResult	0.99 0.99 0.99 Retention Time [min 1.99 2.01 0.0 2.00 2.000 2.000 2.000 1.99	Area [mV.s] 0 49,509 0 49,500 0 50,500 0 0.75 3 49,998 0 0.16 0 0 49,514 0 50,129 0 50,041 7 49,951	0.897 0.895 (m ⁹) 8.900 9.100 0.75 8.986 0.12 2 8.973 8.995 8.995 8.995	Amount 9.95 10.05 0.51 0.05 0.51 0.00 0.12 0.00 0.12 0.02 10.000 9.95
	Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t ST Result for Component "P T Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t	STD15_0 STD16_0 Reak 4", C Chromat STD17_0 STD12_0 STD12_0 STD14_0 STD14_0	6.12.21 6.12.21 Calcula Ogram 6.12.21 6.12.21 6.12.21 6.12.22 6.12.22 6.12.22	0194_25_24 0194_28_26 0194_28_26 SSTPa name te By: "EP" Iculated by A 0194_31_28 0194_31_28 0194_16_18 0194_19_20 0194_22_22 0194_22_22	ters Table LowerLimit UpperLimit VRSDLimit Mean RSD(%) ameterResult	0.99 0.99 0.99 0.99 0.99 0.99 2.011 0.31 0.31 0.31 0.00 2.000 2.000 2.000 2.000 2.000 2.000	Area [mV.s] 0 49,505 0 49,500 0 50,500 0 0.75 8 49,998 0 0.16 0 49,914 0 50,129 0 50,0041 1 49,991 0 50,0041	0.897 0.895 (m ⁹) 8.900 9.100 0.75 8.986 0.12 2 8.973 8.995 8.995 8.996 8.989	Amount 9.95 10.05 0.51 0.05 0.00 0.12 0.00 0.12 0.00 0.02 10.000 9.99 9.99
	Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t ST Result for Component "P T Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t Data/OQ_Validation_VD_t	STD15_0 STD16_0 STD16_0 Chromate STD17_0 STD17_0 STD12_0 STD13_0 STD14_0 STD15_0 STD16_0	6.12.21 6.12.21 Calcula ogram 6.12.22 6.12.21 6.12.21 6.12.22 6.12.22 6.12.22 6.12.22	0194_25_24 0194_28_20 SSTPa asme teBy: "BP" Iculatedby A 0194_31_28 0194_16_18 0194_16_18 0194_19_20	ters Table LowerLimit UpperLimit %RSDLimit Mean RSD[%] ameterResult	0.99 0.99 0.99 0.99 0.99 2.01 0.01 0.01 0.01 0.01 0.00 2.000 2.000 1.99 2.000 2.000 2.000 2.000	Area [mV.s] 4,959 4,959 4,959 0,49,500 0,50,500 0,0,75 49,998 0,16 0,16 0,16 0,16 0,16 0,16 0,129 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,001 0,50,000 0,	0.897 0.895 0.895 0.895 0.895 0.100 0.75 8.986 0.12 0 0.75 8.995 8.995 8.995 8.987 8.987	Amount 9,950 10,065 10,060 9,950 10,000 9,950 10,000 9,993 10,022 10,000 9,993 9,993 9,995

Fig. 4: ISTD calculation test - report

When entire validation process is finished, all three reports are printed, checked and evaluated as passed they be combined with passed *IQ report* and *Certificate of Clarity station validation*. An example of possible certificate is available in the chapter **"Appendices"** on pg. **34**.. This chapter also contains blank examples of reports for all three reports.

4 OQ Validation Wizard

OQ Validation Wizard is an easy way to perform Operational Qualification (OQ) in Clarity, both with A/D converter card in PC or with digital acquisition equipped chromatograph. It consists of several steps, in which you can select a type of validation, A/D hardware used and validation project filename. This chapter provides a step-by-step description of the entire procedure. Output of the OQ is a printed report, which is one of prerequisites necessary for quality assurance audit of analytical laboratories.

Step 1 : Launching the wizard

Launch the wizard with OQ Validation Wizard item in Windows Start menu (Start – Programs – Clarity – OQ Validation Wizard).

Caution: Even though it is allowed to launch OQ Validation Wizard without **Clarity** SST Extension installed, OQ will fail after finishing first few chromatograms as some files necessary for data evaluation will be missing.

Caution: Remember to configure a *Default Printer* in *Windows Printer Settings*. It can be also a virtual PDF printer, but avoid Microsoft Print to PDF printer or similar printers requiring user response. It may cause crash at the end of validation.

Step 2 : Welcome

Informational dialog, just press *Next* to continue. Please note that this dialog will stay on top of your desktop during entire process of validation. In case this is not convenient for you it is possible to turn this feature off by using the *Not On Top* button.



Fig. 5: Welcome

Step 3 : Validation Type

In this step you can select type of validation.

Choose :

- "Validation with an A/D converter" to perform Operational Qualification with external Validator connected to A/D converter card (Colibrick, INT7, INT9, U-PAD, U-PAD2 or Net-PAD). External Validator is a part of Clarity Validation kit (P/N Val2).
- "Validation with a Virtual detector" if you are using digital acquisition of detector signal (without hardware A/D card in your computer). In this case, entire OQ proceeds on software level without any additional hardware needed and wizard will thereby skip over following Step 4 and Step 5.



Fig. 6: Validation Type

Step 4 : Hardware

Select an item according to an A/D converter installed on your station. With Net-PAD selected one must specify network location of particular Net-PAD device (see Net-PAD Setup).



Fig. 7: Hardware

Step 5 : Validator

Setting up the Validator. Follow the instructions in the dialog.



Fig. 8: Validator

Step 6 : Project

Enter the name of validation project. It is recommended to choose a project name carefully for the convenience of its future finding and checking.

OQ Valida	tion - Proje	ect			_		×
	lance enter	the unlidation	aminat anna				
	lease, eriter	the validation	project name.				
	DQ_Clarity						
	he emiest u	ill be emsted					
	ne project v	nii be createu.					
Alwayo	n Ton	< Back	Next >	Cance		Hel	

Fig. 9: New Project

If the name of an already existing project is entered, you cannot proceed unless the option to allow overwriting is checked. If you proceed with this option and sufficient user rights, the original project will be entirely overwritten by the OQ, including any methods, sequences, calibrations, and chromatograms.

OQ Validation - Project	-		×
Please, enter the validation project name.			
WORK1			
The project already exists.			
Overwrite existing project			
Not On Top < Back Next >	Cancel	Help	•

Fig. 10: Existing Project

Step 7 : Ready

This step summarizes all selected values.



Fig. 11: Ready

Step 8 : Running

This dialog indicates the progress of the entire validation process. During the validation, after you confirm the *Login Dialog*, several windows will automatically be opened (*Instrument, Data Acquisition, Sequence, Chromatogram*). You can check the currently measured chromatograms in *Data Acquisition* window and supervise the entire process in the *Sequence* window. It is strongly recommended not to interfere with the process of validation and not to set anything in **Clarity** during the entire validation. During the process, it is also recommended not to perform other tasks that are demanding on your CPU.

Caution: If the first login attempt was unsuccessfull, the validaton procedure in Clarity will not start. It is recommended to close Clarity and relaunch the OQ Validation Wizard.

Please LOGIN to Clarity. Clarity will start with the selected settings. Wilding neguence will be opened and stated automatically. When "Waiting for external start" status in Instrument window appears. prest be START Bitwise whore the Start Status in Instrument window appears. The Validation will take about 50 min. Please DO NOT interfere with Clarity until the Validation is finished.	Validation - Running			-		×
STARTISELECT DATASET Service COM DC IN	Please LOGIN to C Clarity will start with Validation sequenc When "Waiting for press the START b The Validation will Please DO NOT int	arity. the selected s e will be opene external start": utton shortly. ake about 50 r erfere with Clar	ettings. d and started auto status in Instrumen nin. ity until the Validat	matically. t window a ion is finish	appears, ned.	
	START/SELEC	DATASET	Service COM	DC IN	0	

Fig. 12: Running

Step 9 : Finished

This dialog acknowledges that the validation has finished. You can select the Installation Qualification Report to be displayed immediately. Otherwise it can be opened and printed later.



Fig. 13: Finished

5 Validator

5.1 Description

DataApex~	data solution for G	C and LC systems
	Or Station validator	

Fig. 14: Validator - front view

The **Validator** is a precise analog signal generator device. The data is stored in the FLASH EEPROM memory in digital form and is converted to analog data using a 1-bit D/A pulse width modulator. This converter guarantees full monotonicity, good linearity and no missing datapoints. The signal resolution is *20bit*.

The Validator 37-pin connector corresponds to the wiring of the **DataApex Colibrick**, **INT7**, **INT9,U-PAD**, **U-PAD2** or **Net-PAD** A/D converters and is suitable for direct connection.

The **Validator** analog signal output is in parallel connected to all (potentionally four) analog inputs of the A/D boards. The LOW and AGND pins are shortened together in the Validator.

The **DI1 to DI4** digital inputs (connected to the A/D board **OUT1 – OUT4** digital outputs) allow for external triggering of data generation.

The **DO1 – DO4** digital outputs (connected to the A/D board **IN1 - IN4** digital inputs) enable sending a starting impulse to the data acquisition device.

Note: The starting impulse is a part of chromatogram data set, in standard chromatogram data sets the starting impulse is generated only on the **DO1** digital output.

The **Validator** can be connected either directly to the DataApex A/D board 37-pin connector through the extension cable or through the terminal board to any other data acquisition device.

Four sets of chromatogram data are stored in Validator. The sets can be selected by holding the **START/SELECT** button for sufficient time (**longer than 5 seconds**). The selected set is indicated by one of the four indicating LEDs.

The four indicator LEDs reflect the state of the generator.

- · Active LED indicates the data set selected
- Steady light = Generating a signal
- Blinking = Idle



Fig. 15: Validator - Controls

The data generation can be started by pressing the **START/SELECT** button, or by changing the Validator *DI1* input level. The start impulse is generated to Validator *DO1* output.

5.2 Technical specification

5.2.1 Generated data parameters:

Signal Accuracy +/- 1 mV at 10 V Range Signal Resolution +/- 10 uV at 10 V Range Signal Linearity -/+ 0,0015% Time Accuracy 0,01% (stabilized state)

5.2.2 Chromatogram data set options:

Chromatogram Size

4 data sets with maximum length 70 min at 10 Hz, can be connected together to one data set maximum length 290 min.

Sample Frequency

10, 25, 50, 100 Hz programmable in chromatogram data set.

Output Signal Range

10V, 1,25 V, 150 mV programmable in chromatogram data set.

Chromatogram Start

Change of the DO1 – DO4 digital output state is programmable in the chromatogram data set .

Data set generation start

The data set generation is started by releasing the START/SELECT button, or by changing the state of any of the DI1 – DI4 digital inputs from HIGH (open) to LOW (closed)

The impulse must be at least 10 ms long after 250 ms of steady state.

5.2.3 Power supply

The Validator is powered with 6V DC from AC power adapter.





Fig. 16: Power supply connector description

5.3 Operation

When connected to a power supply, the **Validator** is ready to generate the data using the first data set.

<u>Start</u> generating manually by pressing the **START/SELECT** button, or by changing the state of the *DI1* digital input (connected to the **OUT1** digital output of the A/D board) from *High* to *Low*.

<u>Stop</u> generating manually by pressing the **START/SELECT** button again, or by changing the state of the **DI1** digital input from *High* to *Low*.

The selection of data set is performed by holding the **START/SELECT** button for 5 sec, the active indicating LED begins to change in 2 sec intervals.

By releasing the **START/SELECT** button the data set corresponding to the blinking LED is selected.

The actual chromatogram start is indicated by the impulse generated on the **D01** contact. As it is a part of chromatogram data, it is slightly delayed to the release of the **START/SELECT** button or the starting impulse on the **D11** contact. The data set may contain multiple start impulses, thus a series of chromatograms may be simulated from one chromatogram data set.

5.4 Validator Calibration

Each Validator is accompanied with a **Certificate of Calibration**. It states the **Validator** serial number, description of chromatograms in Flash EEPROM, model and serial number of the equipment used for calibration, date, name and signature of the person performing the calibration.

Calibration certificate is valid for a limited period of one year from the day of the calibration. Following its expiration, the **Validator** should be recalibrated at DataApex facility.

5.5 Description of chromatogram data sets

The data used for generating chromatograms are stored in a FLASH EEPROM memory. The programming of datasets requires special software and can be done through the RS232 serial port (Service COM) by the manufacturer.

Note: The **Validator** can be supplied or re-programmed with different data sets upon request.

Chromatogram data set 1



This chromatogram set is used for optional further testing. It consists of single chromatogram **eight gaussian peaks**, evenly spaced by 30 s and increasing in size by a factor of 2. The last peak height is 8000 mV and area is 50000 mV.s. The chromatogram length is 300 s, after this time it is repeated indefinitely.

Chromatogram data set 2



This chromatogram set is used throughout the entire validation procedure. It consists of seventeen individual chromatograms, containing five **gaussian peaks**, evenly spaced by 30 sec. The individual chromatogram length is 180 s. First five chromatograms have peaks of the same size, decreasing by factor of 10 in each subsequent chromatogram. The first chromatogram has peak heights 9000 mV and areas 50000 mV.s. Those chromatograms serve for the generation of calibration file and linearity testing.



Next six identical chromatograms have **peaks increasing in size by factor of 10**, the last peak has height 9000 mV and area 50000 mV.s. They are used for ESTD calculation and reproducibility tests.



Last six chromatograms have peaks 1, 3, 5 of the same size: height 90 mV and area 500 mV.s, peak 2 has height 0,9 mV and area 5 mV.s and peak 4 has height 9 mV and area 50 mV.s. They are used for ISTD calculations and range consistency check.

Note: The range is decreased to 150 mV to reduce noise, some pulses are generated during *Range* switching.

Chromatogram data set 3



This chromatogram is used for optional further testing. It consists of **twenty square peaks**. The heights decrease from 1 000 mV to -1000 mV in 100 mV steps. The total chromatogram length is 820 s, the peaks are spaced by 20 s and their width is 20 s. The **baseline** is at 0 mV

Chromatogram data set 4



This chromatogram is used for optional further testing. It consists of five gaussian **peaks** of the same height, evenly spaced and increasing in width by a factor of 2. The later peaks are overlapping. The total **chromatogram length** is 200 s, the peaks are spaced by 30 s, the **baseline** is at 0 mV and the first peak's height is 9000 mV. The first peak's area is 12 500 mV.s.

6 Options

6.1 How to validate Clarity Offline

For Operational Qualification of **Clarity Offline**, the SST module is required as well. To perform the validation, follow the outlined procedure:

- Copy the OQ project folder from the *DataFiles* directory (and the corresponding .PRJ file from the *PROJECTS* subdirectory) of **Clarity** (online), where the OQ has been performed, into your **Clarity Offline** *DataFiles* (and *DataFiles/PROJECTS*) directory. Rename or move the previously generated PDF files containing OQ reports elsewhere.
- *Note:* For the validation of **Clarity Offline**, it is convenient to use shared data storage so that copying of data is not necessary. For more information, refer to User Guide, chapter **Clarity** in Network.
- From Clarity Offline Bin\OQ_VALIDATION\ directory, copy the DATA.DSK file to the Cfg directory.
- 3. Use the Launch Manager to run Clarity Offline with the copied DATA.DSK file.
- 4. Open Instrument and choose the copied OQ project.
- 5. Open Sequence. In the Setup Columns dialog accessible via Edit Setup columns..., show the Print to PDF and Run Program columns.
- 6. In the *Sequence* window, uncheck all checkboxes in the *Run Program* column except for line 12. Uncheck the last checkbox in the *Print* and *Print* to *PDF* column. Save the sequence.

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10			10	0	10	1	ESTD10		0.000	0.000	1.000	0.000	%e_%q	Unkn		OQ_ESTD5									
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Fig. 17: OQ Offline - sequence settings

- Open the Chromatogram window and close any opened chromatogram. In the SST top menu, click SST Results. Subsequently, open the OQ_ESTD.SST method via the SST - Open... option.
- 8. From the *Instrument* window, open the *Batch* dialog via *Analysis Batch*. In the *File Type* combobox, filter only *Sequence Files* and select the OQ_SEQ file. In

the *Options* field, check the *Complete Processing* option. For both *Integration* and *Calibration*, select *Update*.

9. Now, click Proceed.

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Fig. 18: OQ Offline - batch settings

- 10. In the *Chromatogram* window, open the *Report Setup* dialog. Via the *Open...* button, open the OQ_ISTD.STY report style. Print the final report.
- 11. You can now view the generated OQ reports. Note that the names of the new PDF files contain the dates of the original OQ of **Clarity** (online). Rename them if necessary.

6.2 Use with other data systems

A **Terminal Board** can be used for connecting the **Validator** through cables. This allows for the testing of the functionality of the leads or for operation with other data systems. The board has screw contacts for Analog signal OUT, Digital signal IN (External Start) and Digital signal OUT (Start OUT).

7 Troubleshooting

When the validated system does not meet the specified criteria, please check this chapter for possible causes and remedies.

The OQ_linearity calibration curve slope, (also peak area and height for ESTD test) are outside specified limits.

 The A/D board is not properly calibrated. The reported voltage differs from the actual value more than that which is allowed by manufacturer's specifications. As relative measurements by comparison of unknown samples to standards are commonly used in chromatography, this problem is usually not critical and the board can still be used. The problem will only be critical when an absolute evaluation based on tabulated response factors or a calibration from other systems will be used.

The RSD% limits for peak areas and heights are exceeded.

A/D board malfunction or external interferences can cause increased baseline noise.

- Inspect the baseline for possible spikes.
- If using the connection through cables, try directly connecting the **Validator** by the extension cable to the A/D board.

The RSD% and Absolute limits for RT are not met.

With **U-PAD**, on certain slow computers with **Windows 98** operating system, data can be lost in communication on the **USB** line during a processor overload.

• On such computers, avoid demanding disk operations such as disk backup, antivirus scanning, extensive printing during data acquisition.

ISTD or ESTD evaluation in SST module fails.

- Check that the correct SST method files are used. That is OQ_ISTD.SST method for evaluation of the ISTD chromatograms and OQ_ESTD.SST method for evaluation of ESTD chromatograms.
- Check that <u>only</u> the ESTD (or ISTD) chromatograms are loaded in the Chromatogram window.

ISTD or ESTD evaluation SST tables contain single chromatogram only.

- Check that the correct desktop file is used. There has to be used DATA.DSK desktop file.
- Check if *Overlay mode* is enabled. For correct evaluation of SST results *Overlay mode* has to be enabled. For more information about *Overlay mode* refer to Clarity Help.

The absolute limits for ESTD Amounts are exceeded.

This typically appears when the **Validator** was not stabilized enough before starting the sequence or when its temperature was changing (i.e. it was placed on some heat source like on top of a computer).

• Place the **Validator** in constant environment, let it stabilize and then repeat the validation.

8 Appendices

- 1. Certificate of calibration of the Validator (an example)
- 2. Certificate of electromagnetic compatibility of the Validator

3. Certificate of calibration of the metering device, used for factory calibration of a Validator

4. ISO 9001 certificate of DataApex company

5. Example of Certificate of Clarity station Validation, issued by the company who performs QA

Up-to-date certificates can be downloaded in from DataApex website or provided upon request. Certificates below are meant only as example.







		Konvenčně			% meze dovolené	Meze dovolené	Nejistota
Funkce	Rozsah	pravá hodnota	Indikace měřidla	Chyba měřidla	chyby	chyby (±)	měření
VDC-2W	120 mV	11,9995 mV	11,9987 mV	-0,74 µV	-18	4,08 µV	0,46 µV
VDC-2W	120 mV	59,9985 mV	59,9966 mV	-1,92 µV	-30	6,48 µV	0,87 µV
VDC-2W	120 mV	109,9977 mV	109,9942 mV	-3,4 µV	-38	9,0 µV	1,2 µV
VDC-2W	120 mV	-109,9979 mV	-109,9963 mV	1,5 µV	17	9,0 µV	0.0015 m\
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VDC-2W	1,2 V	-1.099989 V	-1.100003 V	-0.0134 mV	-26	0.0510 mV	0.0083 mV
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VDC-2W	12 V	8,39994 V	8,40002 V	0,073 mV	21	0,344 mV	0,063 mV
VDC-2W	12 V	10,99993 V	11,00002 V	0,094 mV	21	0,435 mV	0,082 mV
VDC-2W	12 V	-1,19999 V	-1,20001 V	-0,024 mV	-25	0,092 mV	0,011 mV
VDC-2W	12 V	-10,99995 V	-11,00006 V	-0,116 mV	-27	0,435 mV	0,083 mV
VDC-2W	120 V	11,9999 V	12,0001 V	0,21 mV	10	1,14 mV	0,10 mV
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VDC-2W	1 kV	0,900002 kV	0,900011 kV	0,010 V	19	0,051 V	0,010 V
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Product Compliance Manager Munich, 2019-01-03

TÜV SÜD Management Service GmbH • Zertifizierungsstelle • Ridlerstrasse 65 • 80339 München • Germany www.tuev-sued.de/certificate-validity-check τυν®

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Fig. 19: Installation qualification blank report

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Fig. 20: Installation qualification blank report

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Fig. 21: Installation qualification blank report



Fig. 22: Calibration linearity blank report

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Fig. 23: Calibration linearity blank report



Fig. 24: Calibration linearity blank report

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		© Data	Apex 2009, www	w.dataa	pex.com	
Chromatogram Info:						
File Name					File Created	
Origin	: Accurat, Acquisitor				Acquired Date	
Original Project					Ву	
Method					Last Stored Date	
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Project	: Validation Project					
Sample Description:						
Sample ID	: 881011					
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Sample Parameters:						
Amount [unit]	: 0.0				Dilution	: 10
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Analysis User Variables:					Method User Variables:	
AnalysisUserVar1	: 1				MethodUserVar1	: 0
AnalysisUserVar2	:				MethodUserVar2	
AnalysisUserVar3					MethodUserVar3	
Acquisition Method						
Description			D.			
Modified			By			
Processing Method						
Description						
Created			By			
Modified	: 4.12.2018 13		Ву	: 00		
Column			Detection			
Mobile Phase	:		Temperature			
Flow Rate			Pressure			
Note						
Autostop			External Start			
Subtraction Chromatogra	m :		Matching			
Base		Calibration File	: 00,04		Calculation :	
Scale Factor		Units After Scaling			Uncal. Response :	
Unretained Time		Column Length			Column Calc. :	

Fig. 25: ESTD test blank report



Fig. 26: ESTD test blank report

	Clarity - Operat	ional Qualifi	cation		
	ESTD cald	ulation	test		
	© DataApex 2009	, www.dataa	pex.com		
	207.0				
	- Overall SST Components Ta	ble			
	Used OK Component	Retenti	on		
	1	Time	,		
	2				
	3				
	4				
	5				
	SST Parameters Ta	ble			
- SST Result for	Component " ", Calculate By: "EP"				
VICCT	Calculated by Actual \	alues	Area	Height	Amount
^ >>	Chromatogram	Time [min]	[mV.s]	[mV]	Amount
	Lower Limit	0,490	4,500	0,850	0,00
	Upper Limit %RSD Limit	0,510	5,500	2,00	0,01
	Mean				-,
	RSD [%]				
0	Parameter Result				
		0.007			
- SST Result for	SST Parameters Ta Component " ", Calculate By. "EP" Calculated by Actual \ Chromatogram	ble Alues Retention	Area	Height	Amount
SST SST	SST Parameters Ta Component " ", Calculate By, "EP" Calculated by Actual \ Chromatogram	ble /alues Retention Time [min] 1,490	Area [mV.s] 495,000	Height [mV] 89.000	Amount
- SST Result for	SST Parameters Ta Component " ", Calculate By. "EP" Calculated by Actual \ Chromatogram Lower Limit Upper Limit	ble Alues Retention Time [mi] 1,490 1,510	Area [mV.s] 495,000 505,000	Height [mV] 89,000 91,000	Amount 0,99 1,011
- SST Result for	SST Parameters Ta Component * *, Calculate By-*EP* Calculated by Actual \ Chromatogram Lower Limit Upper Limit %RSD Limit	/alues Retention Time [min] 1,490 1,510 0,40	Area [mV.s] 495,000 505,000 0,10	Height [mV] 89,000 91,000 0,10	Amount 0,99 1,011 0,11
- SST Result for	SST Parameters Ta Component " ", Calculated By, "EP" Calculated by Actual \ Chromatogram Lower Limit Upper Limit %RSD Limit KRSD Limit KRSD KIM	Values Retention Time (min) 1.490 0.40	Area [mV.s] 495,000 505,000 0,10	Height (m ²) 89,000 91,000 0,10	Amount 0,99 1,011 0,11
SST Result for	SST Parameters Ta Component " ", Calculate By: "EP" Calculated by Actual N Chromatogram Lower Limit Upper Limit SRSD Limit Mean RBD (%) Parametor Result	200 200 7 (Alues 7 (me (min) 1,510 0,40 0,40	Araa [mV.s] 495,000 505,000 0,10	Height [mV] 89,000 91,000 0,10	Amount 0,99 1,01
- SST Result for	SST Parameters Ta Component " ", Calculate By: "EP" Calculate By: Actual N Chromatogram Lower Limit Upper Limit SrRSD Limit Mean RSD (%) Parameter Result	ble Values Retention Time [min] 1,510 0,40	Area [mV.s] 495,000 505,000 0,10	Height [mV] 89,000 91,000 0,10	Amount 0,99 1,01
- SST Result for X SST	SST Parameters Ta Component " ", Calculate By- "EP" Calculated by Actual \ Chromatogram Lower Limit %RSD Limit Mean RSD [hij] Parameter Result	Values Retention Time [min] 1,490 0,40	Araa (mV.s) 495,000 505,000 0.10	Height [mV] 89,000 91,000 0,10	Amount 0,99 1,011 0,11
- SST Result for X SST	SST Parameters Ta Component " *, Calculate By, "EP" Calculated by Actual \ Chromatogram Lower Limit SkRSD Limit Mean RSD [%] Parameter Result	ble Values Retention 1.490 0.40	Aroa [mV.s] 495,000 505,000 0,10	Hoight (mV) 89,000 91,000 0,10	Amount 0,99 1,011 0,11
- SST Result for	SST Parameters Ta Component " ", Calculate By. "EP" Calculated by Actual \ Chromatogram Lower Limit %RSD Limit %RSD Limit Mean RSD [M] Parameter Result	Die Retention 1,490 0,40 0,40	Area [mV.s] 495,000 0.505,000 0.10	Height (mV) 91,000 0,10	Amount 0,99 1,010 0,10
SST Result for SST	SST Parameters Ta Component * *, Calculate By: "EP" Calculated by Actual \ Chromatogram Lower Limit SRSD Limit %RSD Limit Nean RSD FM) Parameter Result	20/0 /alues Retention 1,490 1,510 0,40	Area [mV.s] 495,000 505,000 0.10	Height (mV) 89,000 91,000 0,10	Amount 0,99 1,011 0,11

Fig. 27: ESTD test blank report



Fig. 28: ESTD test blank report

		Clarity	 Operational 	Qualifi	cation	
		ISTE) calcula	tion	test	
		© Data/	Apex 2009, ww	w.dataa	pex.com	
Chromatogram Info: File Name					File Created	
r lie Nallie	2.2021 11.05.30				The created	. 2021 13:06:30
Origin	: Accuract, Acquisition				Acquired Date	:
Original Project	: \				By	
Method					Last Stored Date	
Clarity					User	
Cianty						
Printed Version Info:						
Printed Version	: - 1011 17.02.02021 - 1				Printed Date	
Report Style	:				By	: 0.0
Calibration File					11	
Computer					User	
Project						
Sample Description:						
Sample ID						
Sample						
Sample Parameters:						
Amount [unit]					Dilution	
Inj. Volume [µL]						
ISTD1 Amount [unit]					ISTD2 Amount [unit]	
ISTD3 Amount [unit]					ISTD4 Amount [unit]	
ISTD5 Amount [unit]					ISTD6 Amount [unit]	
ISTD7 Amount [unit]					ISTD8 Amount [unit]	
io i bo ranouni (unit)					to to to thirdunk (ank)	
Analysis User Variables:					Method User Variables:	
AnalysisUserVar1	: 0				MethodUserVar1	
AnalysisUserVar2					MethodUserVar2	
AnalysisUserVar3	:				MethodUserVar3	:
Acquisition Method	100,000,000					
Description			D			
Modified			By			
			5)			
Processing Method	: 00_16TD8+01:					
Description	:		-			
Greated			Ву			
Modilied			Бу			
Column			Detection			
Mobile Phase			Temperature			
Flow Rate			Pressure			
Note						
Autostop	2.00 min		External Start	:		
Subtraction Chromatogram	n : (10000)		Matching			
Base		Calibration File			Calculation .	
Scale Factor		Units After Scaling	Not Llord		Uncal. Response	
Unretained Time		Column Length	00,00 mm		Column Calc.	
Result Table Reports		Hide ISTD Peak	Erabled			

Fig. 29: ISTD test blank report



Fig. 30: ISTD test blank report

	Clarity - Operat	ional Qualifi	cation		
	ISTD calc	ulation	test		
	© DataApex 2009), www.dataa	pex.com		
	SST Components Ta	ible			
	- Overall SST Result				
	Used OK Component Name	Retenti Time	ion (
			_		
	2				
	3				
	4				
	5				
	SST Parameters Ta	ble			
- SST R	esult for Component " ", Calculate By: "EP"				
VICOT	Calculated by Actual \	/alues	A	11-1-14	
X ISST	Chromatogram	Retention Time [min]	Area [mV.s]	meight [mV]	Amount
	Lower Limit	0,990	4,500	0,850	0,950
	Upper Limit	1,010	5,500	0,950	1,050
	%KSD Limit Mean	0,60	2,00	2,00	2,00
	RSD [%]		İ		
	Parameter Result				
- SST R	SST Parameters Ta esult for Component " ", Calculate By, "EP" Calculated by Actual \ Chromatogram	ble /alues Retention Time [min]	Area [mV.s]	Height	Amount
- SST R	SST Parameters Ta sult for Component " ", Calculate By, "EP" Calculated by Actual \ Chromatogram Lower Limit	ble /alues Retention Time [min] 1,990	Area [mV.s] 49,500	Height [mV] 8,900	Amount 9,950
- SST R	SST Parameters Ta asult for Component "", Calculate By, "EP" Calculated by Actual \ Chromatogram Lower Limit Upper Limit	/alues Retention Time (min) 1,990 2,010	Area [mV.s] 49,500 50,500	Height [mV] 8,900 9,100	Amount 9,950 10,050
- SST R	SST Parameters Ta esult for Component " ", Calculate By: "EP" Calculated by Actual N Chromatogram Lower Limit Upper Limit %RSD Limit	ble /alues Retention Time [min] 1.990 2.010 0.30	Area [mV.s] 49,500 50,500 0,75	Height [mV] 8,900 9,100 0,75	Amount 9,956 10,055 0,56
- SST R X SST	SST Parameters Ta esuit for Component " ", Calculate By: "EP" Calculated by Actual \ Chromatogram Lower Limit Upper Limit %RSD Limit Mean RSD (%)	Alues Retention Time [min] 1.990 2.010 0.30	Area [mV.s] 49,500 50,500 0.75	Height [mV] 8,900 9,100 0,75	Amount 9,955 10,055 0,55
- SST R X SST	SST Parameters Ta ssult for Component " ", Calculate By, "EP" Calculated by Actual \ Othromatogram Lower Limit Upper Limit %RSD Limit Mean RSD [%] Parameter Result	/alues Retention Time [min] 1,990 2,010 0,30	Area [mV.s] 49,500 50,500 0.75	Height [mV] 8,900 9,100 0,75	Amount 9,955 10,055 0,55
- SST R X SST	SST Parameters Ta asult for Component " ", Calculate By, "EP" Calculated by Actual \ Chromatogram Upper Limit %RSD Limit %RSD Limit Mean RSD [%] Parameter Result	bio Alues Retention 1.990 2.010 0.30	Area [mV.s] 49,500 50,500 0,75	Height [mV] 8,900 9,100 0,75	Amount 9,950 10,050 0,50
- SST R X SST	SST Parameters Ta sult for Component " ", Calculate By, "EP" Calculated by Actual \ Chromatogram Lower Limit Upper Limit %RSD Limit Mean RSD (%) Parameter Result	2010 ble Retention Time (min) 2,010 0,30 0,30 0,30 0,30 0,30 0,30 0,30	Area [mV.s] 49,500 50,500 0,75	Height [mV] 8,900 9,100 0,75	Amount 9,950 10,050 0,50
- SST R X SST	SST Parameters Ta esult for Component "", Calculate By, "EP" Calculated by Actual \ Chromatogram Lower Limit Upper Limit %RSD Limit Mean RSD [%] Parameter Result	ble Retention Time [min] 1,990 2,010 0,30	Area [mV.s] 49,500 50,500 0.75	Height [mV] 8,900 9,100 0,75	Amount 9,950 10,055 0,55
- SST R	SST Parameters Ta esult for Component " ", Calculate By: "EP" Calculated by Actual \ Chromatogram Lower Limit Upper Limit %RSD Limit Mean RSD [%] Parameter Result	ble Values Retention Time [min] 1,990 2,010 0,30	Area [mV.s] 49,500 50,500 0.75	Height [mV] 8,900 9,100 0.75	Amount 9,956 10,055 0,50
- SST R X SST	SST Parameters Ta soult for Component " ", Calculate By, "EP" Calculated by Actual \ Chromatogram Lower Limit %RSD Limit %RSD Limit RSD [%] Parameter Result	ble Alues Retention Time (mn) 2,010 0,30	Area [mV.s] 49,500 50,500 0,75	Height (mV) 8,900 9,100 0,75	Amount 9,95(10,0550 0,50

Fig. 31: ISTD test blank report



Fig. 32: ISTD test blank report